

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME:		LOSS NO. / STEP									KAIZEN NO:-07
DEPT :- IQA			RESULT AREA	Р	Q	DEF :- /	4	С	D	S	М	KAIZEN NO07	
	CELL :-A361 CELL	NAME:	MACHINE / STAGE :- Supplier End Varm						OPERATION :- Welding				

KAIZEN THEME To prevent A361 Assy spring not resting properly

Manual welding process

IDEA:-1) Change manual welding process & start the robot welding process

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:-

COUNTERMEASURE:- Change manual welding process

& start the robot welding process



BENCHMARK 289 No. TARGET 0 No. **KAIZEN START** 15.07.2014 KAIZEN FINISH 28.07.2014

TEAM MEMBERS:-

Santosh Auti, Shedge Krishnat, Mohan Kate

BENEFITS :-

- 1)No production loss
- 2) No Supplier Rejection

KAIZEN SUSTENANCE

WHAT TO DO :- Check point Added In change process flow diagram **HOW TO DO**: Verify the action plan -

AFTER

Supplier action plan sustenance sheet & FREQUENCY – As Per supplier Audit plan.

BEFORE

WHY - WHY ANALYSIS :-

Why 1: A361 Assy spring not rest properly.

Why 2: Excess welding on face.

Why 3: welding process is manual

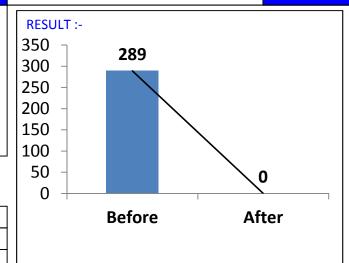
Why 4:

ROOT CAUSE:- welding process is manual

REGISTRATION NO&DATE: 28.07.2014

REGISTERED BY:- Mohan Kate

MANAGER'S SIGN :- Sunil Kinkar



	COST INCURRED FOR MAKING KAIZEN									
MA	TERIAL CO	ST	LABOU	JR COST	TOTAL COST					
	IN RS		IN	I RS	IN RS					
	SCOPE & F	PLAI	I FOR HORIZONTAL DEPLOYMENT							
SR. NO.	CELL	7	ARGET	RESPONS	SIBILITY	STATUS				
1										